

**(8.2)** We let saws in industry  $i$  denote the  $i$ th cluster, so that the cluster sizes  $m_i$ ,  $i = 1, \dots, 20$ , are given by the number of saws column, and  $y_i$  are given by the total repair cost column. Hence, we find that

$$\sum m_i = 130, \quad \sum m_i^2 = 1118, \quad \sum y_i = 2565, \quad \sum y_i^2 = 460225, \quad \sum m_i y_i = 22285.$$

Furthermore, from the problem itself, we are told that  $N = 96$  and  $n = 20$ , but that  $M$  is unknown. We can now calculate

$$\bar{y} = \frac{\sum y_i}{\sum m_i} = \frac{2565}{130} \approx 19.73.$$

The estimated variance of  $\bar{y}$  is given by

$$\hat{V}(\bar{y}) = \left( \frac{N-n}{Nn\bar{M}^2} \right) s_r^2$$

where  $\bar{M}$  is unknown and is therefore approximated by

$$\bar{m} = \frac{1}{n} \sum m_i = \frac{130}{20} = 6.5$$

and

$$\begin{aligned} s_r^2 &= \frac{1}{n-1} \sum (y_i - \bar{y}m_i)^2 = \frac{1}{n-1} \left( \sum y_i^2 - 2\bar{y} \sum m_i y_i + \bar{y}^2 \sum m_i^2 \right) \\ &= \frac{1}{20-1} (460225 - 2 \cdot (2565/130) \cdot 22285 + (2565/130)^2 \cdot 1118) \approx 845.5607. \end{aligned}$$

Hence,  $\hat{V}(\bar{y}) = 0.7922$  so that a bound on the error of estimation is given by

$$B = 2\sqrt{\hat{V}(\bar{y})} = 1.78.$$

In other words, an approximate 95% confidence interval for the average repair cost per saw for the past month is given by  $19.73 \pm 1.78$ .

**(8.3)** Since  $M$  is NOT known, we must estimate  $\tau$  using the estimator  $\hat{\tau} = N\bar{y}_t$ . In this case we find that

$$\hat{\tau} = N\bar{y}_t = \frac{N}{n} \sum_{i=1}^n y_i = \frac{96}{20} \cdot 2565 = 12312.$$

The estimated variance is

$$\hat{V}(\hat{\tau}) = \hat{V}(N\bar{y}_t) = N^2 \left( \frac{N-n}{Nn} \right) s_t^2 \approx 96^2 \left( \frac{96-20}{96 \cdot 20} \right) 6908.62 \approx 2520257.982$$

since

$$\begin{aligned} s_t^2 &= \frac{1}{n-1} \sum (y_i - \bar{y}_t)^2 = \frac{1}{n-1} \left( \sum y_i^2 - n\bar{y}_t^2 \right) \\ &= \frac{1}{20-1} (460225 - 20 \cdot (2565/20)^2) \approx 6908.62. \end{aligned}$$

Thus, a bound on the error of estimation is given by

$$B = 2\sqrt{\hat{V}(\hat{\tau})} \approx 3175.06.$$

(8.4) When  $M$  is known, we use equation (8.4) to estimate the population total  $\tau$ . Hence, for  $M = 710$ , we have

$$\hat{\tau} = M\bar{y} = 710 \cdot \frac{2565}{130} \approx 14008.85.$$

A bound on the error of estimation is therefore given by

$$B = 2\sqrt{\hat{V}(\hat{\tau})} = 2\sqrt{N^2 \left( \frac{N-n}{Nn} \right) s_r^2} \approx 1110.80.$$

(8.5) Suppose that the manufacturer wants the bound on the error of estimation to be less than \$2. We find that

$$n = \frac{N\sigma_r^2}{NB^2M^2/4 + \sigma_r^2} \approx \frac{Ns_r^2}{NB^2M^2/4 + s_r^2} \approx \frac{96 \cdot 845.5607}{96 \cdot 2^2 \cdot (710/96)^2/4 + 845.5607} \approx 13.3$$

so that at least 14 clusters should be selected for his sample next month if he wants to bound the error of estimation to be less than \$2. (*Notice that this is not very surprising. Since  $n = 20$  in problem (8.2) produced an error of 1.78, we know that we will be able to sample less than 20 in order to have an error of estimation of 2.*)

(8.21) We find from the problem description that  $n = 10$ ,  $m_i = 12$ , for  $i = 1, \dots, 10$ . However,  $N$  and  $M$  are unknown. Furthermore, since  $m_i$  is constant for the sample, and since we are told that each circuit board has 12 microchips on it, we can deduce that  $\bar{m} = \bar{M} = 12$ . Now, we are also given the listing of the  $y_i$ , the number of faulty microchips per circuit board. Hence, we find that

$$\sum y_i = 16, \quad \sum y_i^2 = 44, \quad \sum m_i = 12 \cdot 10 = 120, \quad \sum m_i^2 = 10 \cdot 144 = 1440, \quad \sum m_i y_i = 12 \cdot 16 = 192.$$

Thus,

$$\bar{y} = \frac{\sum y_i}{\sum m_i} = \frac{16}{120} \approx 0.1333$$

is an estimate for the *proportion* of defective microchips in the population. Since we do not know  $N$ , we can take  $N \rightarrow \infty$ , which eliminates the fpc of  $(N-n)/N$ , so that a bound on the error of estimation is given by

$$B = 2\sqrt{\hat{V}(\bar{y})} \approx 2\sqrt{\frac{1}{nM^2} \cdot s_r^2}.$$

Now,

$$\begin{aligned} s_r^2 &= \frac{1}{n-1} \sum (y_i - \bar{y}m_i)^2 = \frac{1}{n-1} \left( \sum y_i^2 - 2\bar{y} \sum m_i y_i + \bar{y}^2 \sum m_i^2 \right) \\ &= \frac{1}{10-1} (44 - 2 \cdot (16/120) \cdot 192 + (16/120)^2 \cdot 1440) \approx 2.04444 \end{aligned}$$

so that

$$B \approx 2\sqrt{\frac{1}{10 \cdot 12^2} \cdot 2.04444} \approx 0.0754.$$

In other words, an approximate 95% confidence interval for the proportion of defective microchips per circuit board is given by  $0.1333 \pm 0.0754$ .